

1. Cut 8 lengths of $\frac{3^{\prime \prime}}{4}$ lumber to $53.5^{\prime \prime}$ long. Cut 2 lengths to $16^{\prime \prime}$ long.
2. Drill $\frac{1}{2}$ " holes at noted intervals.
3. Cut an oblong hole in the small piece, $5 \frac{3^{\prime \prime}}{4}$ long by $\frac{3^{\prime \prime}}{4}$ wide.
4. Cut (19) $\frac{1^{\prime \prime}}{2}$ dowels at the $32 \frac{11}{4}$ " long. Taper ends.
5. Fit into pre-drilled holes, placing piece D as indicated in diagram.
6. Nail dowels that do not pivot (indicated in the diagram by a darkened circle).
